

REVISION HISTORY					
ZONE	REV	E.C.O.	DESCRIPTION	BY/DATE	APPROVED/DATE
	B	037857	REVISED AND REDRAWN	WILLIAM HURLEY 07JUL02	DAVID SPRAGUE 07JUL02
	C	038634	MOVED NOTES LOCATION IMPROVED LEGIBILITY	C. GHIZ 07NOV19	C. HOPKINS 07NOV19
	D	040190	NOTE 3 REPLACED P111-0140 WITH P111-0332	D GALE 9/3/08	C. GHIZ 08SEP03
	E	5-1311	CHANGED E1 WAS 22.50, E2 WAS 17.21	SPRAGUE 11MAR08	

NOTES:

1. PRINT SHEET #2 ONLY FOR CUSTOMER ARTWORK .
2. TO PRINT SHEET #2, USE BLACK AND WHITE "A" SIZE PDF WITH THE SOLID EDGE DRAWING BACKGROUND TURNED OFF.
3. WHEN REVISING THIS DRAWING, THE SECOND SHEET PART NUMBER REVISION LEVEL MUST BE UPDATED MANUALLY.



CUST: N/A  
 UNIT: IM2700 IM 2720  
 CONTRACT NO.

COMPUTER CONTROLLED DOCUMENT  
 MANUAL CHANGES NOT ALLOWED

NEXT ASSY. P111-028	SCALE N/A	<b>HARDIGG®</b> HARDIGG® INDUSTRIES, INC. South Deerfield, Massachusetts 01373 USA	
TOLERANCE UNLESS OTHERWISE SPECIFIED ± .02	± .010	ANGLE 1°	
DR. APONTE 04-08-04	ENGR. APONTE 04-08-04	TITLE BEZEL PLATE TEMPLATE, IM2700 IM 2720	
CHKD. M. GAYDOS 04-04-28	APVD. M. GAYDOS 04-04-28	SIZE D	CAGE CODE I1214
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PROJ. NO. P111		SHEET 1 OF 2	

DWG NO. P111-0170  
 SH. OF 2  
 REV E

DETERMINING BEZEL PLATE SIZE:

STEP 1 MEASURE THE CASE DIMENSIONS FROM INSIDE CORNER TO INSIDE CORNER FOR ACTUAL TRUE CASE SIZE. REF FIGURE #2.

STEP 2 SUBTRACT .094" FROM EACH OF THESE DIMENSIONS (LENGTH AND WIDTH) FOR OUTSIDE PLATE SIZE. NOMINAL SIZES SHOWN FOR REFERENCE ONLY.

STEP 3 THE PLATE SIZE GENERATED IS FOR A BEZEL PLATE THAT WOULD BE LOCATED AT PARTING LINE ( REF. FIGURE #1 )  
 FOR A BEZEL PLATE LOCATED BELOW THE PARTING LINE, FOR EVERY .25" BELOW THE PARTING LINE, SUBTRACT .018" FROM THE LENGTH AND WIDTH MEASUREMENT OF STEP 2.  
 MAX INSTALLATION DEPTH OF PLATE FROM PARTING LINE IS 2.00"

NOTES:

1. INFORMATION PROVIDED IS FOR CUSTOMER REFERENCE.
2. DIMENSIONS ARE IN INCHES. NOT TO SCALE.
3. SEE FRAME INSTALLATION INSTRUCTION "PIII-0332" FOR PROPER LOCATION OF RAILS
4. FIGURE #1 CROSS SECTION VIEW OF RAIL, GASKET AND BEZEL PLATE.
5. FIGURE #2 MEASUREMENT POINTS FOR DIMENSIONS NEEDED.

